



**High Power Current Sensing Resistors RLP Series
(Halogen-Free)**

Document No	TRLP-250S001B
Issued date	2007/3/8
page	1/6

1. Scope :

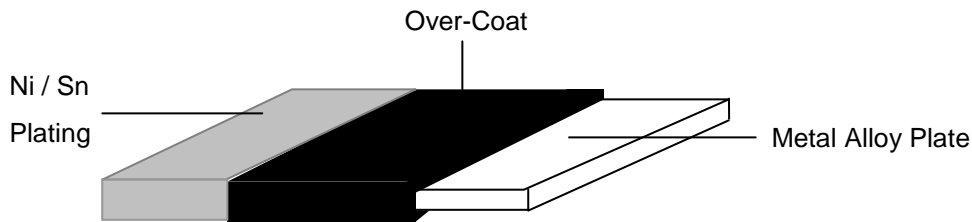
This specification applied to the products of current sensing resistor of metal foil for Lead-Free RLP series manufactured by TA-I TECHNOLOGY CO.,LTD.

2. Type Designation :

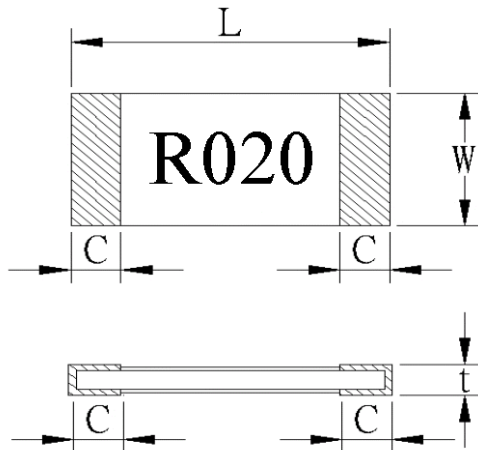
<u>RLP</u> Item	<u>25</u> Series No	<u>F</u> Resistance tolerance	<u>E</u> Packaging	<u>G</u> Power Rating	<u>R020</u> Resistance
	25:2512 (6432)	F:±1% G:±2% J:±5%	E: Embossed Tape	C=1W E=2W G=3W	e.g : R020=20m Ω

3. Construction and Dimension :

3.1 Construction:



3.2 Dimension:



Unit : mm

Style	L	W	C	t	Material
RLP25	6.4±0.2	3.2±0.2	0.9±0.2	0.7 ±0.20	Metal : Copper-Nickel Alloy or Copper-manganese Alloy Over Coating : molding Compound UL-94 grade



**High Power Current Sensing Resistors RLP Series
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Document No	TRLP-250S001B
Issued date	2007/3/8
page	2/6

4. Features:

Type	RLP25
Power Rating	1W 、 2 W 、 3W
Resistance Value	10~100mΩ
Operation Temperature Range	-55℃ ~+170℃
Temperature Coefficient of Resistance	75ppm/℃
Tolerance	±1%,±2%,±5%
Insulation Resistance	Over 100MΩ
Maximum Working Voltage(V)	$(P \cdot R)^{1/2}$

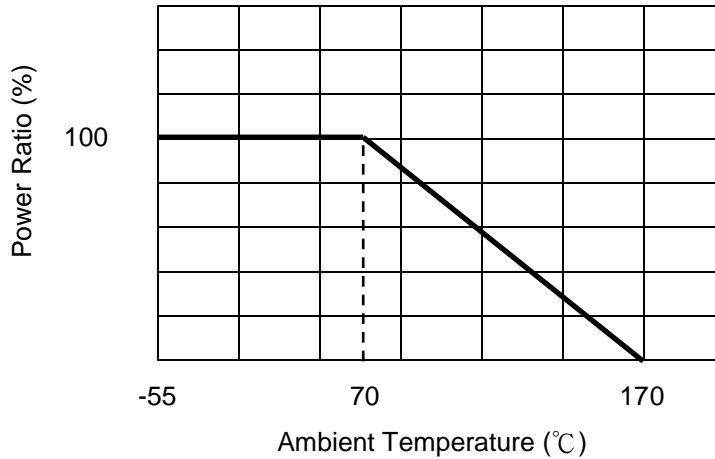
5. Reliability Tests :

Test Items	Condition of Test	Test Limits
Temperature Coefficient of Resistance	+25℃ ~ +125℃	Refer 4.0
Load Life	1000hours at rated power, 70℃, 1.5hours "ON", 0.5hour "OFF"	±1%
Short Time Overload	5 X rated power for 5s	±0.5% (For 40-100 mΩ rated power x 2.5 for 5 s)
Moisture no Load	85℃, 85%RH, 1000hrs	±0.5%
Temperature cycle	-40℃ & +125℃, 1000cycle, 15min per extreme condition	±0.5%
Resistance to Soldering Heat	260±5℃ for 20±1 sec	±0.5%
Solderability	245±5℃, 2±0.5sec	At least 95% of surface area of electrode shall be covered with new solder
High Temperature Exposure	170℃, 1000hrs	±0.5%
Low Temperature Storage	-55℃, 1000hrs	±0.5%
Substrate Bending	Bending width 2mm, Epoxy thickness 1.6mm, Fulcrums distance 90mm	±1.0%
Insulation Resistance	100V DC for 1 minute	>100 MΩ

Note: 2&3watts total Solder pad and trace size of 300mm²



5.1 Derating Curve



5.2 Rated Voltage

The rated voltage is calculated by the following Formula:

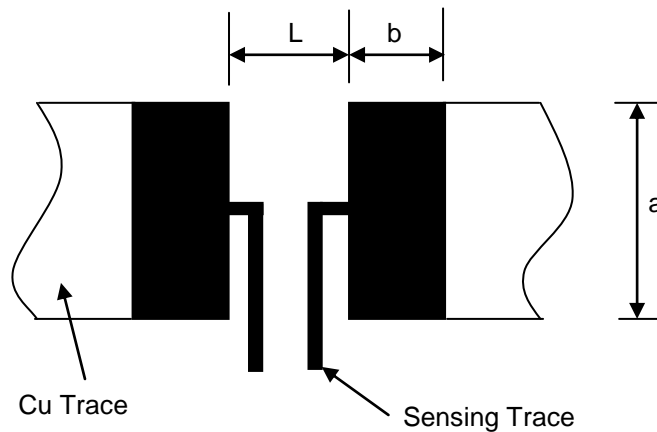
$$V = \sqrt{P \cdot R}$$

V: Rated Voltage(V)

P: Rated Power(W)

R: Resistance Value(Ω)

6. Recommended Solder Pad Dimension



Resistance Range (Ω)	a	b	L
0.010-0.100	4.0	2.1	4.1

Unit:mm



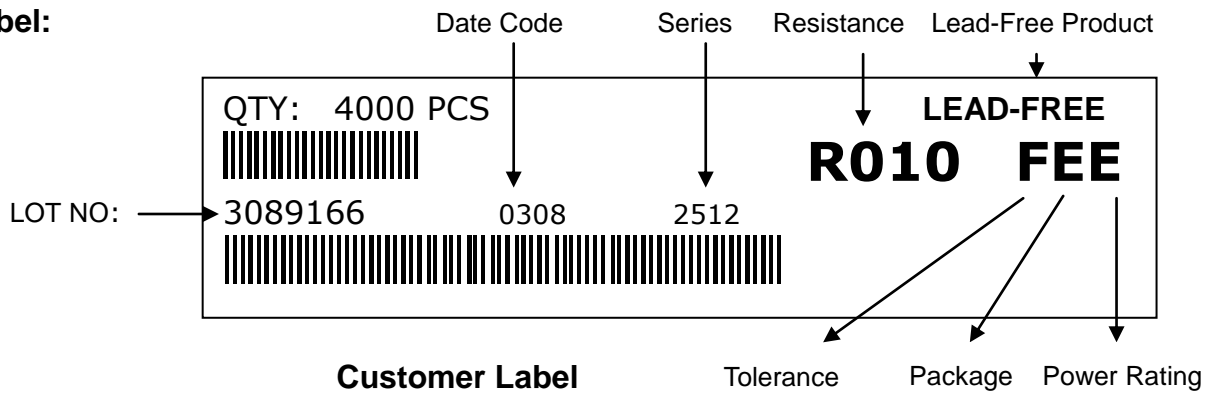
High Power Current Sensing Resistors RLP Series
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Document No	TRLP-250S001B
Issued date	2007/3/8
page	4/6

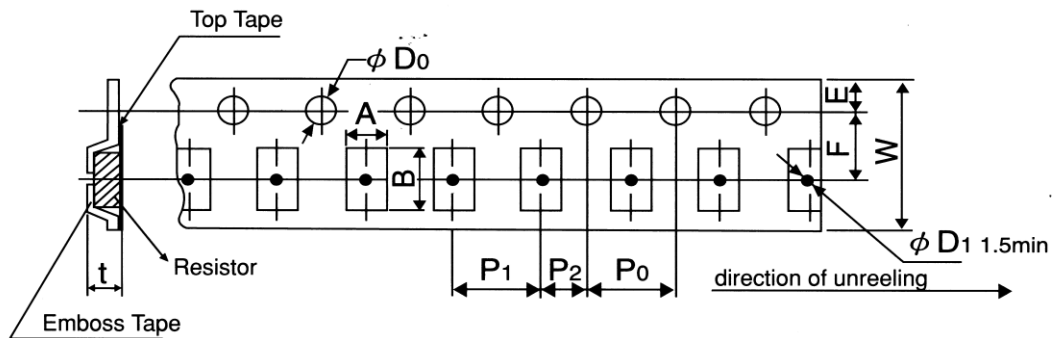
7. Number of Package:

4000 Pieces / package

8. Label:



9. Taping



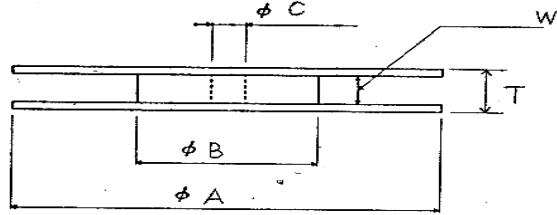
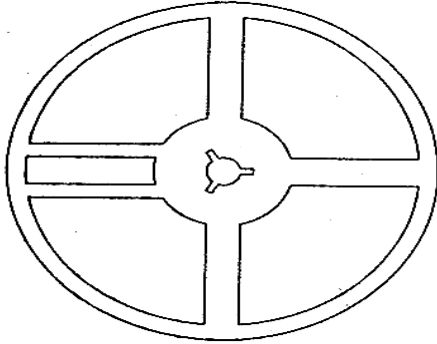
Packing	Type	A	B	W	F	E	P_1	P_2	P_0	D_0	T
Emboss	RLP25	3.6±0.2	6.9±0.2	12.±0.2	5.5±0.05	1.75±0.1	4.0±0.1	2.0±0.05	4.0±0.05	$\phi 1.5$ (+0.1/-0)	1.2±0.15



High Power Current Sensing Resistors RLP Series
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Document No	TRLP-250S001B
Issued date	2007/3/8
page	5/6

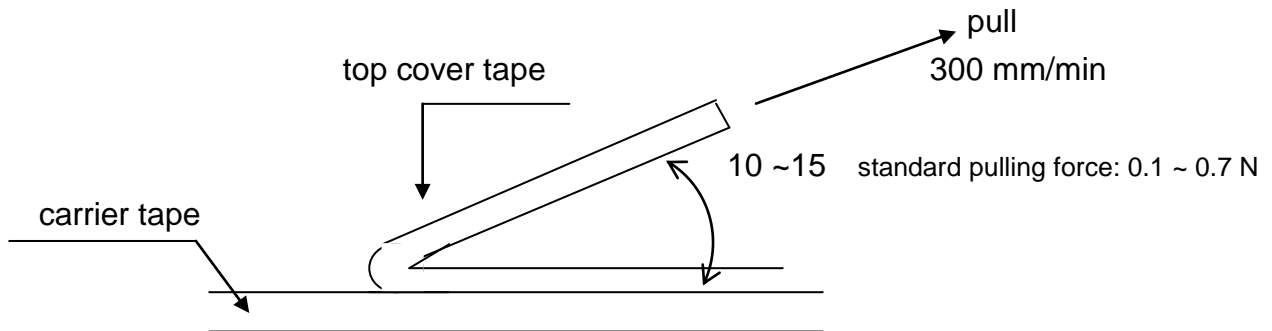
10. Reel Specification



Series	ϕA	ϕB	ϕC	W	T
RLP 25	180 ⁺⁰ ₋₃	60 min	13.0±1.0	13.0±1.0	15.4±2.0

11. Peeling Strength of Top Cover Tape

Test Condition: 0.1 to 0.7 N at a peel-off speed of 300 mm / min.



12. Storage Conditions:

Temperature: 5°C ~35°C, Humidity: 40% ~75%

13. Shelf Life:

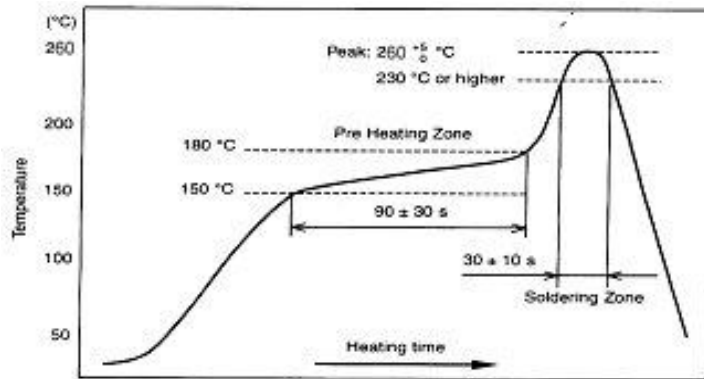
2 years from manufacturing date.



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Document No	TRLP-250S001B
Issued date	2007/3/8
page	6/6

14. Recommend IR – Reflow profile : (solder : Sn96.5 / Ag3 / Cu0.5)



Peak : $260 \begin{matrix} +5 \\ -0 \end{matrix}^{\circ}\text{C}$, 5 sec

Pre – heat zone : 150 to 180 °C , 90±30 sec

Soldering zone : 230°C or higher , 30±10 sec

Iron Solder: $350 \pm 10^{\circ}\text{C}$, 3+1/-0 sec

15. ECN

Engineering Change Notice: The customer will be informed with ECN if there is significant modification on the characteristics and materials described in approval sheet.