

PRODUCT DATASHEET

Nano Fuse • Surface Mount

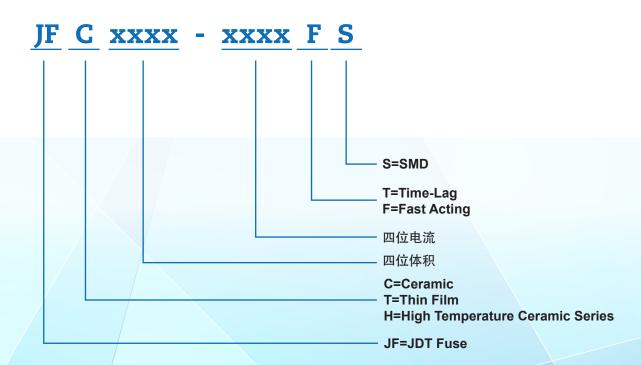




SCOPE -

- Notebook PC
- LCD/PDF TV
- LCD/PDP panel
- LCD monitor
- LCD backlight inverter
- Portable DVE player
- Power supply
- Networking
- PC server
- Cooling fan system
- Storage system
- Telecom system
- Wireless base station
- White goods
- Game console
- Automotive
- Battery charging circuit
- Office Automation
- Industrial equipment
- Medical equipment

PART NUMBERING





RATED CURRENT AND RATED VOLTAGE

- Rated Current 50mA-15A
- Rated Voltage 250V AC

MARKING

The fuses shall have the following marking

- Manufacturing factory mark &logo:
- Rated Current(A):_mA / _A
- Electrical characteristics: F Note

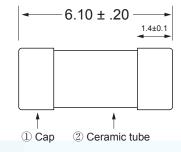
There is no provision on label size and position

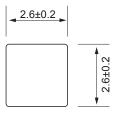
APPEARANCES AND CONFIGURATION

- Appearance: No significant stains, rust or crack, mark should be easy to recognize.
- Shape: Surface Mount Fuse

OUTLINE DRAWING AND STRUCTURE

Outline Drawing and dimensions (unit : mm)





Structure

NO.	Component	Material	Quantity
1	Сар	Silver Plated Brass	2
2	Body	Ceramic tube	1



PRODUCT CHARACTERISTICS

No.	Item	Contain	Reference standard
1	Insulation Resistance	10,000 ohms minimum	MIL-STD-202G, Method 302 Test ConditionA
2	Solderability	T=235 ℃±5 ℃, t=5+0/-0.5s, Cover≧95%	MIL-STD-202G, Method 208H
3	Resistance to Soldering Heat	10 sec at 260 ℃	MIL-STD-202G, Method 210F Test Condition B
4	Thermal Shock	5 cycles, -65 ℃ to 125 ℃, 15minutes @each extreme	MIL-STD-202G, Method 107G Test Condition B
5	Mechanical Shock	100G's peak for 6 milliseconds, 3 cycles	MIL-STD-202G, Method 213B Test 1
6	Vibration	0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	MIL-STD-202G, Method 201A
7	Moisture Resistance	10 cycles	MIL-STD-202G, Method 106G
8	Salt spray	48hrs	MIL-STD-202G, Method 101E Test Condition B

ELECTRICAL CHARACTERISTICS

• Pre-Arcing Time / Current Characteristics:

Ampere Rating	% of Ampere Rating	Opening Time
50mA – 15A	100%	4 hours, Minimum
	200%	5 sec, Maximum

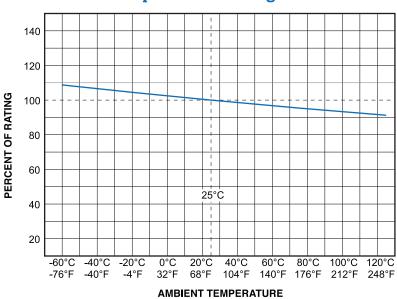
Breaking Capacity50mA-10A: 50A@250V AC



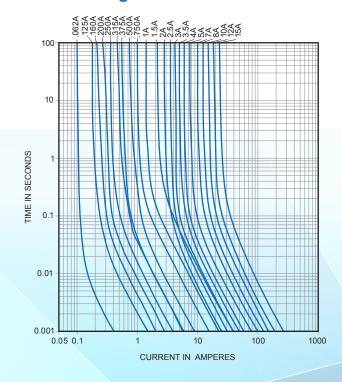
ENVIRONMENTAL CHARACTERISTIC

- Company operating temperature of the environment more than 25+/-5 °C, in the selection of fuse specifications, it needs to consider the impact of the operating environment of the temperature fuse. Photo: temperature derating curve.

Temperature Rerating Curve



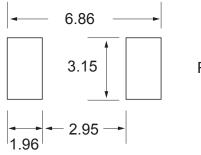
Average Time-Current Curve





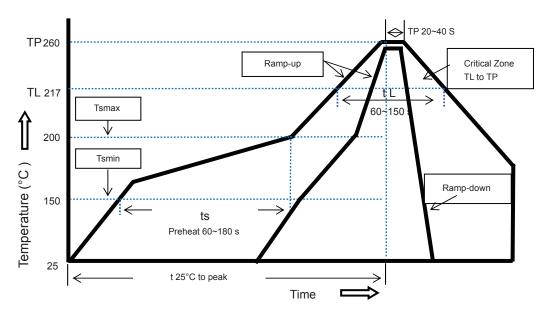
INSTALLATION WAY AND PARAMETERS

• Propose that the following picture installation way is installed and satisfied the required size.



Recommended pad layout

• Recommended Customer Soldering Parameters



Reflow Condition		Pb-Free assembly	
Preheating	Temperature Min Ts(min)	150 ℃	
	Temperature Max Ts(man)	200 °C	
	Time Max	120 secs	
	Temperature (TL)(Liquidus)	260 C	
Soldering	Time Max (TL)	60 secs	
Soldering	Temperature (TP)	Max 260 C	
	Time Max (TP)	10 secs	



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OTHER NOTICE IN USED

• It could be in conformance with another file which made by our company.

PACKING

- Packing Quantity
- 1000 fuses each disc

OTHERS

- If in use beyond the requirements of the specifications, must pass through the mutual confirmation!
- If the specification is not appropriate, must through consultation between the two sides and by the company to modify.